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Recommendations for printing with ABS [Verbatim] + ESM-10 [3DGence], and ABS [3DGence] + ESM-10 [3DGence] materials on the 3DGence INDUSTRY F340

Before printing, four layers of Dimafix should be applied to the heatbed.

After printing, wait until the device cools down, and then remove the model from the heatbed.