



Material recommendations

Material	Producent	Compatible support material	Drying program	Storage temperature	Type of surface	Adhesive agent
PLA	3DGence	Same as model	---	---	Glass	Dimafix
PLA	Spectrum	Same as model	---	---	Glass	Dimafix
ABS	3DGence	HIPS, ESM-10	60°C/16h	50°C	Glass	Dimafix
ABS	Spectrum	HIPS, ESM-10	60°C/16h	50°C	Glass	Dimafix
ABS-ESD	Kimya	Same as model	60°C/16h	50°C	Glass	Dimafix
ASA	Fillamentum	HIPS, ESM-10	60°C/16h	50°C	Glass	Dimafix
ASA	3DXTech	HIPS, ESM-10	60°C/16h	50°C	Glass	Dimafix
FLEXFILL 98A	Fillamentum	Same as model, ESM-10	---	---	Glass	Dimafix
Nylon 680	Taulman	Same as model	80°C/16h	50°C	Glass	Dimafix
PA6	3DGence	Same as model	80°C/16h	50°C	Glass	Magigoo PA
PA6 Neat	Addigy	Same as model	80°C/16h	50°C	Glass	Magigoo PA
PA-CF Novamid	DSM	Same as model	80°C/16h	50°C	Glass	Magigoo PA
Ultrafuse PET	BASF	Same as model	60°C/16h	50°C	Glass	Dimafix
PP Centaur	Formfutura	Same as model	---	---	Glass	Magigoo PP
ezPC-CF	3DXTech	---	80°C/16h	50°C	Glass	Dimafix
PC-ESD	3DXTech	ABS	120°C/16h	50°C	Glass	Dimafix
PC	3DXTech	ABS	80°C/16h	50°C	Glass	Dimafix
PC ABS	Finnotech	ABS	80°C/16h	50°C	Glass	Dimafix
ezPC-CF	3DXtech	Same as model	80°C/16h	50°C	Glass	Dimafix
LEXAN AMHI240F	Sabic	Same as model	120°C/16h	50°C	Glass	Dimafix
PC-ABS	Polimaker	ESM-10	80°C/16h	50°C	Glass	Dimafix
PEEK CARBON	Kimya	Same as model	120°C/16h	50°C	Glass	Dimafix
PoliMax PC	Polimaker	Same as model, ESM-10	80°C/16h	50°C	Glass	Dimafix
Ultem AM9085F	Sabic	Same as model	120°C/16h	50°C	PEI	---
PEEK	3DGence	ESM-10	120°C/16h	50°C	Glass	Dimafix
PEEK AERO	3DGence	ESM-10	120°C/16h	50°C	Glass	Dimafix
PEKK-A	Kimya	ESM-10	120°C/16h	50°C	Glass	Dimafix
PEEK	3D4Makers	ESM-10	120°C/16h	50°C	Glass	Dimafix
VICTREX AM 200 FIL	Victrex	ESM-10	120°C/16h	50°C	Glass	Dimafix
PEEK-CF	Solvay	ESM-10	120°C/16h	50°C	Glass	Dimafix